



Job Title: CNC Programmer Setter Operator (Lathes and Machining Centres)		Section CNC Machining
Reports To:	General Manager	
Primary Objectives:	Program, set and operate Mazak CNC lathes / Machining Centres.	
Main Duties: <ul style="list-style-type: none">• Adhere to the company’s health and safety standards and work safely always.• Program, set and operate either Mazak CNC driven tool lathes or Mazak CNC Machining Centres or both.• Read and interpret customer drawings to determine the most effective machining method.• Write Mazak and ISO programs, select the appropriate tooling and set the machine to produce parts to customer specification.• Determine the appropriate inspection equipment and methods to ensure quality.• Obtain a first off for the batch of parts being machined and provide first off inspection for other employees.• Select and change cutting inserts and tools to continually improve production.• Continually assess and discuss with colleagues to improve production and quality.• Maintain a clean and tidy workspace.• Work to BMS procedures. Specifically, AQP-14		
Authority: <ul style="list-style-type: none">• First off inspection• Works order content review (Work Instructions)• Production Process review.• In-process inspection• Creating, storing and maintaining CNC programs		
Profile: <ul style="list-style-type: none">• A proven engineering background with demonstrative experience as a programmer, setter operator of CNC machine tools, preferably Mazak.• Used to working in a quality-controlled environment. (ISO9001:2015)• Good understanding of metal cutting processes, conditions and the tool specifications needed to meet the part specification.• Able to consistently meet production set and run times.• Good communication skills, in English, are essential.• A ‘can do’, ‘will do’ attitude.		