



<b>Job Title:</b> CNC Programmer Setter Operator - Grinding		<b>Section</b> General Machining
<b>Reports To:</b>	General Manager	
<b>Primary Objectives:</b>	Program, set and operate CNC Grinding machines.	
<b>Main Duties:</b> <ul style="list-style-type: none"><li>• Adhere to the company’s health and safety standards and work safely always.</li><li>• Program, set and operate CNC Grinding machines.</li><li>• Read and interpret customer drawings to determine the most effective grinding method.</li><li>• Determine the appropriate inspection equipment and methods to ensure quality.</li><li>• Obtain a first off for the batch of parts being machined and provide first off inspection for other employees.</li><li>• Continually assess and discuss with colleagues to improve production and quality.</li><li>• Maintain a clean and tidy workspace.</li><li>• Work to BMS procedures. Specifically, AQP-14</li></ul>		
<b>Authority:</b> <ul style="list-style-type: none"><li>• First off inspection</li><li>• Works order content review (Work Instructions)</li><li>• Production Process review.</li><li>• In-process inspection</li><li>• Creating, storing and maintaining CNC programs</li></ul>		
<b>Profile:</b> <ul style="list-style-type: none"><li>• A proven engineering background with demonstrative experience as a programmer, setter operator grinding machines.</li><li>• Used to working in a quality-controlled environment. (ISO9001:2015)</li><li>• Good understanding of grinding processes, conditions and wheel specifications needed to meet the part specification.</li><li>• Able to consistently meet production set and run times.</li><li>• Good communication skills, in English, are essential.</li><li>• A ‘can do’, ‘will do’ attitude.</li></ul>		