



Contact Aaron Coulling, Operations Director on 01202 670071 or email [aaron@aaroncnc.co.uk](mailto:aaron@aaroncnc.co.uk).

## Grinding Capacity

### C.N.C Cylindrical Grinding

- Jones & Shipman Ultramat CNC Grinder
- Jones & Shipman Ultramat 1000 CNC Grinder
- 5 machines: 1x Jones & Shipman, 2x Okamoto and 2x Kellenberger
- External, maximum capacity  $\varnothing 300 \times 600 \text{mm}$  with in process gauging
- Universal internal – external, maximum capacity  $\varnothing 250 \times 430 \text{mm}$  with B&C axis control

### Manual Cylindrical Grinding

- External grinding maximum capacity  $\varnothing 350 \times 1050 \text{mm}$  between centres
- Internal grinding maximum capacity  $300 \times 200 \text{mm}$

### Surface Grinding

- Surface grinding maximum capacity  $500 \times 600 \text{mm}$  x3 machines

## Machining Capacity

### Mazak Turning Centres

- Mazak 250M CNC Lathe
- QTNX 100 2 axis lathe with bar feed capacity of 42.00mm diameter
- QTNX 200 2 axis lathe with 1 meter turning capacity and travelling steady
- 3x QTNX 250 MY 4 axis turning centre with bar feed capacity of up to 3" diameter
- C.N.C turning maximum capacity  $\varnothing 250 \times 500 \text{mm}$

### Mazak Machining Centre

- C.N.C milling maximum capacity  $510 \text{mm} \times 1050 \text{mm}$  with 4th axis
- 2x VMC 510C machining centre with Kitagawa 4th axis

### Toolroom

#### Wire EDM

- Agie Charmilles 440cc

02/06/2020